

CHLORINATED RUBBER PRIMER WITH ALUMINIUM FLAKES

- BARRIER COAT
- EXCELLENT PROTECTION AND ADHESION
- HIGH IMPERMEABILITY
- EASY TO APPLY

CHARACTERISTICS

Ticoprene is a one-pack chlorinated rubber primer pigmented with aluminium flakes, an all-purpose primer for the marine environment, suitable for maintenance painting of wood and steel boat hulls and structures. It can be applied also to zinc primers as well as to one-pack and two-pack primers. Well suited as a sealer for old antifoulings. Ticoprene provides good protection to parts immersed in salt and fresh water.

TECNICAL DATA

Curing mechanism:	thinner evaporation
Specific weight:	1.26 ± 0,02 Kg/L
Solid By Volume:	32 %
Flash Point:	+26 °C
Appearance:	mat
Colour:	aluminium
Packaging:	0,75/ 2,50 litres

SURFACE PREPARATION

All substrates to be painted must be clean, dry and free of any contamination.

New and stripped wood: the humidity content must be below 18%. Sand with 100-120 grade paper and blow with dry compressed air. Apply 1 coat of Ticoprene diluted with 25% thinner 6470. After drying apply 2 or 3 additional coats of Ticoprene.

Steel: Sand with 80-100 grade paper and blow with dry compressed air. Apply 3 coats of Ticoprene.

As a sealing coat for old and unknown antifoulings: high pressure washing and subsequent sanding.

APPLICATION

Stir the paint for 5 minutes with a power mixer until the colour is homogenous. The paint is ready for brush or roller application. If necessary, up to 5% thinner 6470 may be added. For spray application up to 10% thinner 6470 may be added. Apply an even coat using skimming strokes. For best results, the paint should be applied when the temperature of the substrate is above 7° C. In any case the temperature of the substrate shall be at least 2° C above the dew point.

Ticoprene

Code: **6420.906**

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APPLICATION DATA

Drying time before use (20 °C):	24 hours
Pot Life (20 °C):	/
Application temp. min/ max:	+5/+32 °C
Hardener:	/
Mixing ratio by volume:	/
Mixing ratio by weight:	/
Thinner/Thinner for cleaning:	6470
Wet film thickness per coat:	188 µ
Dry film thickness per coat:	60 µ
Theoretical coverage per coat:	5,3 m ² /L
Minimum covering time (20 °C):	8 hours
Maximum covering time (20 °C):	/
Number of coats:	1-4

NOTES

Spray application data	Conventional	Airless
Fluid tip orifice	1,7/2,2 mm.	0,017/0,023 inch.
Air pressure	3,5/4,5 atm.	/
Compression ratio	/	30:1

SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and while it is drying. The use of goggles, masks, gloves and protective clothing is recommended when sanding, in order to avoid inhaling the dust, and during paint application. Always wet sand. The product contains solvents which could form an explosive mixture when combined with air and exposed to a naked flame, spark or electrostatic discharge. Before use read the sections 7-8 of the Safety Data Sheet (MSDS).

INSTRUCTIONS FOR THE SAFE BIOCIDAL PRODUCT DISPOSAL AND PACKAGING

Empty packaging having contained biocidal products: empty packaging shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre.

Packaging containing unused biocidal product: the unused product shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre, in this case it is forbidden to recycle packaging. Do not empty into drains and watercourses. The paint cans must not be stocked outside and must be stored at a temperature between 10 ° C and 35 ° C. Do not expose to the sun.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.